Console Type Series Floor

# Air Conditioner installation manual



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Большая библиотека технической документации http://splitoff.ru/tehn-doc.html каталоги, инструкции, сервисные мануалы, схемы.



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## Safety precautions

(Carefully follow the precautions listed below because they are essential to guarantee the safety of the equipment.)



- Always disconnect the air conditioner from the power supply before servicing it or accessing its internal components.
- Verify that installation and testing operations are performed by qualified personnel.
- Verify that the air conditioner is not installed in an easily accessible area.

#### **GENERAL INFORMATION**

- ◆ Carefully read the content of this manual before installing the air conditioner and store the manual in a safe place in order to be able to use it as reference after installation.
- ◆ For maximum safety, installers should always carefully read the following warnings.
- ◆ Store the operation and installation manual in a safe location and remember to hand it over to the new owner if the air conditioner is sold or transferred.
- ◆ This manual explains how to install an indoor unit with a split system with two SAMSUNG units. The use of other types of units with different control systems may damage the units and invalidate the warranty. The manufacturer shall not be responsible for damages arising from the use of non compliant units.
- ◆ This product has been determined to be in compliance with the Low Voltage Directive (2006/95/EC), and the Electromagnetic Compatibility Directive (2004/108/EC) of the European Union.
- The manufacturer shall not be responsible for damage originating from unauthorized changes or the improper connection of electric and hydraulic lines. Failure to comply with these instructions or to comply with the requirements set forth in the "Operating limits" table, included in the manual, shall immediately invalidate the warranty.
- ◆ The air conditioner should be used only for the applications for which it has been designed: the indoor unit is not suitable to be installed in areas used for laundry.
- ◆ Do not use the units if damaged. If problems occur, switch the unit off and disconnect it from the power supply.
- ◆ In order to prevent electric shocks, fires or injuries, always stop the unit, disable the protection switch and contact SAMSUNG's technical support if the unit produces smoke, if the power cable is hot or damaged or if the unit is very noisy.
- Always remember to inspect the unit, electric connections, refrigerant tubes and protections regularly. These operations should be performed by qualified personnel only.
- ◆ The unit contains moving parts, which should always be kept out of the reach of children.
- Do not attempt to repair, move, alter or reinstall the unit. If performed by unauthorized personnel, these operations may cause electric shocks or fires.
- ◆ Do not place containers with liquids or other objects on the unit.
- ◆ All the materials used for the manufacture and packaging of the air conditioner are recyclable.
- ◆ The packing material and exhaust batteries of the remote control (optional) must be disposed of in accordance with current laws.
- ◆ The air conditioner contains a refrigerant that has to be disposed of as special waste. At the end of its life cycle, the air conditioner must be disposed of in authorized centers or returned to the retailer so that it can be disposed of correctly and safely.

#### INSTALLING THE UNIT

**IMPORTANT:** When installing the unit, always remember to connect first the refrigerant tubes, then the electrical lines. Always disassemble the electric lines before the refrigerant tubes.

- Upon receipt, inspect the product to verify that it has not been damaged during transport. If the product appears damaged, DO NOT INSTALL it and immediately report the damage to the carrier or retailer (if the installer or the authorized technician has collected the material from the retailer.)
- ◆ After completing the installation, always carry out a functional test and provide the instructions on how to operate the air conditioner to the user.
- ◆ Do not use the air conditioner in environments with hazardous substances or close to equipment that release free flames to avoid the occurrence of fires, explosions or injuries.
- ◆ The air conditioner should be used only for the applications for which it has been designed: the indoor unit is not

# Safety precautions

Our units must be installed in compliance with the spaces indicated in the installation manual to ensure either accessibility from both sides or ability to perform routine maintenance and repairs. The units' components must be accessible and that can be disassembled in conditions of complete safety either for people or things. For this reason, where it is not observed as indicated into the Installation Manual, the cost necessary to reach and repair the unit (in safety, as required by current regulations in force) with slings, trucks, scaffolding or any other means of elevation won't be considered in-warranty and charged to end user.

#### POWER SUPPLY LINE, FUSE OR CIRCUIT BREAKER

- Always make sure that the power supply is compliant with current safety standards. Always install the air conditioner in compliance with current local safety standards.
- ◆ Always verify that a suitable grounding connection is available.
- ◆ Verify that the voltage and frequency of the power supply comply with the specifications and that the installed power is sufficient to ensure the operation of any other domestic appliance connected to the same electric lines.
- ◆ Always verify that the cut-off and protection switches are suitably dimensioned.
- ◆ Verify that the air conditioner is connected to the power supply in accordance with the instructions provided in the wiring diagram included in the manual.
- Always verify that electric connections (cable entry, section of leads, protections...) are compliant with the electric specifications and with the instructions provided in the wiring scheme. Always verify that all connections comply with the standards applicable to the installation of air conditioners.



- Make sure that you earth the cables.
  - Do not connect the earth wire to the gas pipe, water pipe, lighting rod or telephone wire. If earthing is not complete, electric shock or fire may occur.
- ♦ Install the circuit breaker.
  - If the circuit breaker is not installed, electric shock or fire may occur.
- Make sure that the condensed water dripping from the drain hose runs out properly and safely.
- Install the power cable and communication cable of the indoor and outdoor unit at least 1m away from the electric appliance.
- ♦ Install the indoor unit away from lighting apparatus using the ballast.
  - If you use the wireless remote control, reception error may occur due to the ballast of the lighting apparatus.
- ◆ Do not install the air conditioner in following places.
  - Place where there is mineral oil or arsenic acid.

Resin parts flame and the accessories may drop or water may leak.

The capacity of the heat exchanger may reduce or the air conditioner may be out of order.

 The place where corrosive gas such as sulfurous acid gas generates from the vent pipe or air outlet.

The copper pipe or connection pipe may corrode and refrigerant may leak.

- The place where there is a machine that generates electromagnetic waves.
   The air conditioner may not operate normally due to control system.
- The place where there is a danger of existing combustible gas, carbon fiber or flammable dust.

The place where thinner or gasoline is handled.

Gas may leak and it may cause fire.

## Preparation for Installation

When deciding on the location of the air conditioner with the owner, the following restrictions must be taken into account.

### General

Do NOT install the air conditioner in a location where it will come into contact with the following elements:

- Combustible gases
- Saline air
- Machine oil
- Sulphide gas
- Special environmental conditions

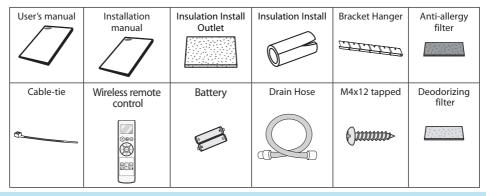
If you must install the unit in such conditions, first consult your dealer.

#### Avoid installing the air conditioner:

- In areas where it is exposed to direct sunlight. Close to heat sources.
- In damp areas or locations where it could come into contact with water (for example rooms used for laundry)
- ◆ In areas where curtains and furniture could affect the supply and discharge of air.
- Without leaving the required minimum space around the unit (as shown in the drawing).
- In scarcely ventilated areas.
- On surfaces that are unable to support the weight of the unit without deforming, breaking or causing vibrations during the use of the air conditioner.
- In a position that does not enable the condensate drainage pipe to be correctly installed (at the end
  of the installation. It is always essential to check the efficiency of the drainage system.)
- Only for floor standing type installation.

### Accessories

The following accessories are supplied with the indoor unit.
The type and quantity may differ depending on the specifications.

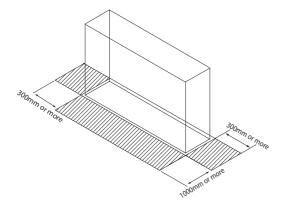


## Selecting the installation location

### Indoor Unit

- This unit has to be installed as floor type only.
- ◆ There must be no obstacles near the air inlet and outlet.
- Select a convenient location that permits the air to reach every corner of the area to be cooled.
- Pre-plan for easy and short routing of the refrigerant tubing and wiring to thoutdoor unit.
- ◆ There should be no flammable gas, alkaline, substances present in the air.
- Maintain sufficient clearance around the indoor unit.
- Make sure that the water dripping from the drain hose runs away correctly and safely.
- ◆ Do not install the unit where it will be exposed to direct sunlight.

### Space requirements for installation & service



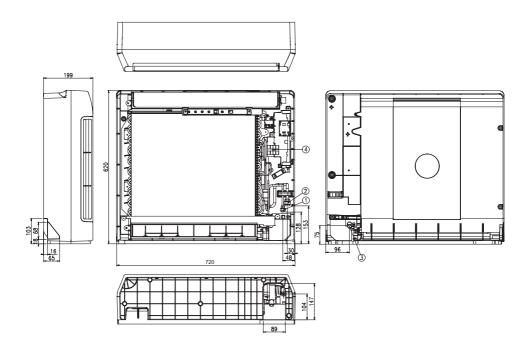


The units must be installed according to distances declared, in order to permit accessibility from each side, either to guarantee correct operation of maintenance or repairing products.

The unit's parts must be reachable and removable completely under safety condition (for people or things).

This model can be installed with no side space. But it is recommended installing like above.

Unit: mm



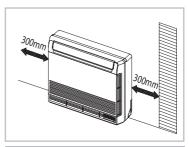
| No. | Name                    | Description       |
|-----|-------------------------|-------------------|
| 1   | Liquid pipe connection  | ø6.35             |
| 2   | Gas pipe connection     | ø12.7             |
| 3   | Drain pipe connection   | ID: ø12 ; OD: ø18 |
| 4   | Power supply connection | -                 |

- ₩ Maximum installation height: up to 3.6m
- ★ Condensate discharge pump(built-in): Max. 750mm
- \* Length of pipes and difference in height: see the outdoor unit installation manual
- \* Vacuum and refrigerant charge: see the outdoor unit installation manual

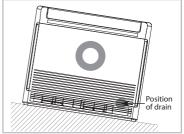
### Indoor unit installation

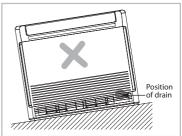
### It is recommended to install the refnet joint before installing the indoor unit.

When you install the indoor with side-pipe connection, please make space more than 300mm from the wall at the pipe connection direction.

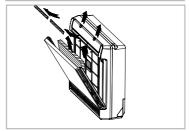


When you install the indoor at the inclined floor, please lean the set toward the drain hose and pipe connection to prevent water overflowing.

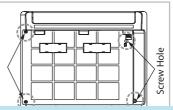




- 3 Please remove the items when set is installed.
  - **\*AM028/036FNJD**\*\*\*:6 Items
  - **\*AM056FNJD**\*\*\*:7 Items

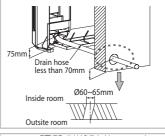


4 The body front should be opened to connect pipes. Please release the 4 screws of body front and then pull it out from the bottom of the set.

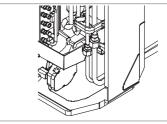




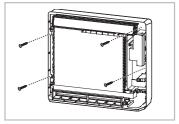
5 Making a hole on the wall.



6 The pipes & cable should be go through the bottom back hole.



- 7 Hanging the indoor unit on the Bracket Hanger, then fix the Indoor Unit by using 4 Screws.
  - ◆ Case 1. Installing on the floor: Must fix 4 screws on the wall, make the indoor not to fall down(For safety installation)
  - ◆ Case 2. Hanging on the wall: Follow the installation guide supplied in the accessory part.
  - \* Screw positions are specified on the installation guide.



# Purging the unit

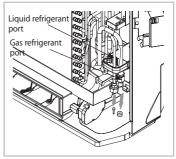
From factory the unit is supplied and set with a pre-charge of nitrogen gas (insert gas). Therefore, all insert gas must be purged before connecting the assembly piping.

Unscrew the pinch pipe at the end of each refrigerant pipe.

**Result:** All inert gas escapes from the indoor unit.

Mote

To prevent dirt or foreign objects from getting into the pipes during installation, do NOT remove the pinch pipe completely until you are ready to connect the piping.



\* The designs and shape are subject to

# Connecting the refrigerant pipe

There are two refrigerant pipes of differing diameters:

- ♦ A smaller one for the liquid refrigerant
- ♦ A larger one for the gas refrigerant
- ◆ The inside of copper pipe must be clean & has no dust.
- 1 Remove the pinch pipe on the pipes and connect the assembly pipes to each pipe, tightening the nuts, first manually and then with a torque wrench, a spanner applying the following torque.

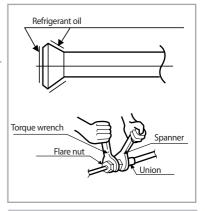
| Outer Diameter | Torque  |       |  |  |
|----------------|---------|-------|--|--|
| Outer Diameter | kgf•cm  | N•m   |  |  |
| 6.35 mm        | 140~180 | 14~18 |  |  |
| 9.52 mm        | 350~430 | 34~42 |  |  |
| 12.70 mm       | 500~620 | 49~61 |  |  |
| 15.88 mm       | 690~830 | 68~82 |  |  |

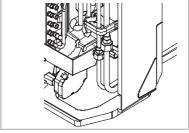
Must apply refrigerant oil on the flaring area to prevent a leak.

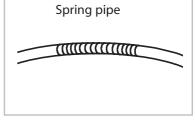
- **2** Be sure that there must be no crack or kink on the bended area.
- **3** Cut off any excess foam insulation.
- 4 Be sure that there must be no crack or wave on the bended area.
- 5 It would be necessary to double the insulation thickness(10mm or more) to prevent condensation even on the insulator when if the installed area is warm and humid.
- 6 Do not use joints or extensions for the pipes that connect the indoor and outdoor unit. The only permitted connections are those for which the units



- Connect the indoor and outdoor units using pipes with flared connections(not supplied). For the lines, use insulated, unwelded, degreased and deoxidized copper pipe,(Cu DHP type to ISO1337), suitable for operating pressures of at least 4200kPa and for a burst pressure of at least 20700kPa. Copper pipe for hydro-sanitary ap- plications is completely unsuitable.
- For sizing and limits (height difference, line length, max. bends, refrigerant charge, etc.) see the outdoor unit installation manual.
- All refrigerant connection must be accessible, in order to permit either unit maintenance or removing it completely.









- Use the bender which have a minimum bending radius when you bend the pipe.
- Be careful so that the pipes is bended one time only. Piping will be very difficult if you repeat the bending more than twice.
- If you bend the pipe by using spring Bending radius should be more than 100mm so that pipe is not distorted.

# Cutting/flaring the pipes

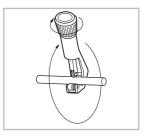
- Make sure that you prepared the required tools. (pipe cutter, reamer, flaring tool and pipe holder)
- If you want to shorten the pipe, cut it using a pipe cutter ensuring that the cut edge remains at 90° with the side of the pipe. There are some examples of correctly and incorrectly cut edges below.











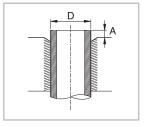
- To prevent a gas leak, remove all burrs at the cut edge of the pipe using a reamer.
- Carry out flaring work using flaring tool as shown below.











|                        |                   | A(mm)                   |               |  |
|------------------------|-------------------|-------------------------|---------------|--|
| Outer diameter<br>(mm) | Flare tool for    | Conventional flare tool |               |  |
| (111111)               | R410A clutch type | Clutch type             | Wing nut type |  |
| 6.35                   | 0~0.5             | 1.0~1.5                 | 1.5~2.0       |  |
| 9.52                   | 0~0.5             | 1.0~1.5                 | 1.5~2.0       |  |
| 12.70                  | 0~0.5             | 1.0~1.5                 | 1.5~2.0       |  |
| 15.88                  | 0~0.5             | 1.0~1.5                 | 1.5~2.0       |  |

Check if you flared the pipe correctly. There are some examples of incorrectly flared pipes below.









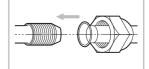


Inclined Damaged Surface Cracked

**Uneven Thickness** 

Align the pipes and tighten the flare nuts first manually and then with a torque wrench, applying the following torque.

| Outer diameter | Connectio | n Torque | Flare dimension | Flare shape<br>(mm)                     |  |
|----------------|-----------|----------|-----------------|---|--|
| (mm)           | kgf•cm    | N•m      | (mm)            |   |  |
| 6.35           | 140~180   | 14~18    | 8.70~9.10       | \%\ R0.4~0.8                            |  |
| 9.52           | 350~430   | 34~42    | 12.80~13.20     | 2 + 2 + 2 + 2 + 2 + 2 + 2 + 2 + 2 + 2 + |  |
| 12.70          | 500~620   | 49~61    | 16.20~16.60     | 8 3                                     |  |
| 15.88          | 690~830   | 68~82    | 19.30~19.70     | $\checkmark$                            |  |





# Performing leak test & insulation

### Leak test

#### **LEAK TEST WITH NITROGEN (before opening valves)**

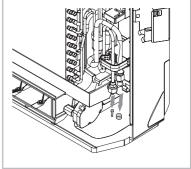
In order to detect basic refrigerant leaks, before recreating the vacuum and recirculating the R410A, it's responsible of installer to pressurize the whole system with nitrogen (using a pressure regulator) at a pressure above 4.1MPa (gauge).

#### LEAK TEST WITH R410A (after opening valves)

Before opening valves, discharge all the nitrogen into the system and create vacuum. After opening valves check leaks using a leak detector for refrigerant R410A.



Discharge all the nitrogen to create a vacuum and charge the system.



\*The designs and shape are subject to change according to the model.

### Insulation

Once you have checked that there are no leaks in the system, you can insulate the piping and hose.

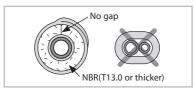
 To avoid condensation problems, place T13.0 or thicker Acrylonitrile Butadien Rubber separately around each refrigerant pipe.

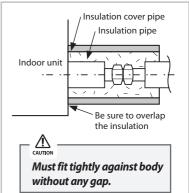
Note: Always make the seam of pipes face upwards.

- Wind insulating tape around the pipes and drain hose avoiding to compress the insulation too much.
- **3** Finish wrapping insulating tape around the rest of the pipes leading to the outdoor unit.
- 4 The pipes and electrical cables connecting the indoor unit with the outdoor unit must be fixed to the wall with suitable ducts.



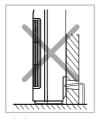
All refrigerant connection must be accessible, in order to permit either unit maintenance or removing it completely.



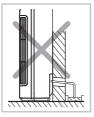


### Drain hose installation

When installing the drain hose for the indoor unit, check if condensation draining is adequate. When passing the drain hose through the 65-mm hole drilled in the wall, check the following:



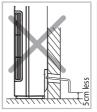
The hose must NOT slant upwards.



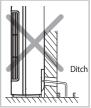
The end of the drain hose must NOT be placed under water.



Do NOT bend the hose in different directions.



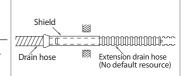
Keep a clearance of at least 5cm between the end of the hose and the ground.



Do NOT place the end of the drain hose in a hollow.

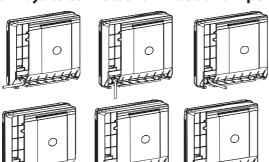
### **Drain hose installation**

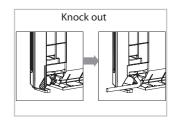
- 1 If necessary, connect the 2-meter extension drain hose to the drain hose.
- 2 If you use the extension drain hose, insulate the inside of the extension drain hose with a shield.



- 3 Fit the drain hose into 1 of 2 drain hose holes, then fix the end of the drain hose tightly with a clamp.
  - > If you don't use the other drain hose hole, block it with a rubber stopper.
- 4 Pass the drain hose under the refrigerant pipe, keeping the drain hose tight.
- 5 Pass the drain hose through the hole in the wall. Check if it slants downwards as seen in the picture.
- The hose will be fixed permanently into position after finishing the installation and the gas leak test; refer to page 12 for further details.

### 6-Ways to connect Drain Hose and Pipe





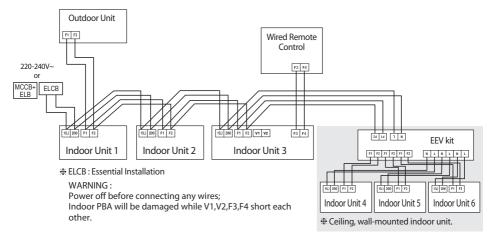
# Wiring work

### Power and communication cable connection

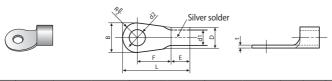
- 1 Before wiring work, you must turn off all power source.
- 2 Indoor unit power should be supplied through the breaker( ELCB or MCCB+ELB ) separated by the outdoor power.

ELCB:Earth Leakage Circuit Breaker MCCB:Molded Case Circuit Breaker ELB:Earth Leakage Breaker

- 3 The power cable should be used only copper wires.
- 4 Connect the power cable{1(L), 2(N)} among the units within maximum length and communication cable(F1, F2) each.
- 5 Connect F3, F4(for communication) when installing the wired remote control.



### Selecting compressed ring terminal



| Norminal                         | Norminal                        | В                             |                   |                               | D                 |                               | 1                 | E    | F    | L    | d                             | 2                 | t    |
|----------------------------------|---------------------------------|-------------------------------|-------------------|-------------------------------|-------------------|-------------------------------|-------------------|------|------|------|-------------------------------|-------------------|------|
| dimensions<br>for cable<br>(mm²) | dimensions<br>for screw<br>(mm) | Standard<br>dimension<br>(mm) | Allowance<br>(mm) | Standard<br>dimension<br>(mm) | Allowance<br>(mm) | Standard<br>dimension<br>(mm) | Allowance<br>(mm) | Min. | Min. | Max. | Standard<br>dimension<br>(mm) | Allowance<br>(mm) | Min. |
| 1.5                              | 4                               | 6.6<br>8                      | ±0.2              | 3.4                           | +0.3<br>-0.2      | 1.7                           | ±0.2              | 4.1  | 6    | 16   | 4.3                           | +0.2<br>0         | 0.7  |
| 2.5                              | 4                               | 6.6<br>8.5                    | ±0.2              | 4.2                           | +0.3<br>-0.2      | 2.3                           | ±0.2              | 6    | 6    | 17.5 | 4.3                           | +0.2              | 0.8  |
| 4                                | 4                               | 9.5                           | ±0.2              | 5.6                           | +0.3<br>-0.2      | 3.4                           | ±0.2              | 6    | 5    | 20   | 4.3                           | +0.2<br>0         | 0.9  |

Все каталоги и инструкции здесь: http://splitoff.ru/tehn-doc.html

### Specification of electronic wire

| Power supply             | МССВ | ELB or ELCB         | Power cable        | Earth cable        | Communication cable     |
|--------------------------|------|---------------------|--------------------|--------------------|-------------------------|
| Max : 242V<br>Min : 198V | ΧA   | X A, 30mmA<br>0.1 s | 2.5mm <sup>2</sup> | 2.5mm <sup>2</sup> | 0.75~1.5mm <sup>2</sup> |

- ◆ Decide the capacity of ELCB(or MCCB+ELB) by below formula.
- Supply cords of parts of appliances for outdoor use shall not be lighter than polychloroprene sheathed flexible cord.

The capacity of ELCB(or MCCB+ELB)  $X[A] = 1.25 \times 1.1 \times \Sigma Ai$ 

(Code designation IEC:60245 IEC 57 / CENELEC: H05RN-F)

| * | Rating | curr | ent |
|---|--------|------|-----|
|   |        |      |     |

| Unit     | Model | Rating current |
|----------|-------|----------------|
| AM*FNJD* | *028* | 0.25A          |
|          | *036* | 0.29A          |
|          | *056* | 0.49A          |

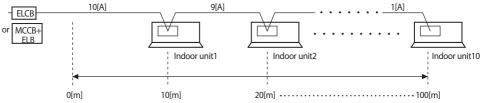
- \* X: The capacity of ELCB(or MCCB+ELB).
- \*  $\Sigma$ Ai : Sum of Rating currents of each indoor unit.
- \* Refer to each installation manual about the rating current of indoor unit.
- Decide the power cable specification and maximum length within 10% power drop among indoor units.

$$\sum_{k=1}^{n} \left( \frac{\text{Coef} \times 35.6 \times \text{Lk} \times \text{ik}}{1000 \times \text{Ak}} \right) < 10\% \text{ of input voltage[V]}$$

- \* coef: 1.55
- \* Lk: Distance among each indoor unit[m], Ak: Power cable specification[mm²] ik: Running current of each unit[A]

#### Example of Installation

- Total power cable length L = 100(m), Running current of each units 1[A]
- Total 10 indoor units were installed



◆ Apply following equation.

$$\sum_{k=1}^{n} \left( \frac{\text{Coef} \times 35.6 \times \text{Lk} \times \text{ik}}{1000 \times \text{Ak}} \right) < \frac{10\% \text{ of input}}{\text{voltage[V]}}$$

- \* Calculation
  - Installing with 1 sort wire.

|        | 2.5[mm <sup>2</sup> ] | - 1    | 2.5[mm <sup>2</sup> ] | -                   | 2.5[mm²] |   |
|--------|-----------------------|--------|-----------------------|---------------------|----------|---|
| -      | -2.2[V]               | - 1    | -2.0[V]               | 1                   |          |   |
| 220[V] |                       | -(2.2+ | 2.0+1.8+1.5+1.3+1.1   | +0.9+0.7+0.4+0.2)=- | 11.2[V]  | 208.8[V](Within 198V~242V)<br>it's okav |

• Installing with 2 different sort wire.



# Wiring work(Cont.)



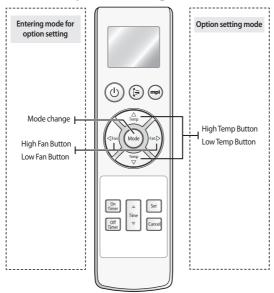
- ◆ Select the power cable in accordance with relevant local and national regulations.
- **♦** Wire size must comply with local and national code.
- ◆ For the power cable, use the grade of H07RN-F or H05RN-F materials.
- ♦ You should connect the power cable into the power cable terminal and fasten it with a clamp.
- The unbalanced power must be maintained within 10% of supply rating among whole indoor units.
- If the power is unbalanced greatly, it may shorten the life of the condenser. If the unbalanced power is exceeded over 10% of supply rating, the indoor unit is protected, stopped and the error mode indicates.
- ◆ To protect the product from water and possible shock, you should keep the power cable and the connection cord of the indoor and outdoor units in the iron pipe.
- ◆ Connect the power cable to the auxiliary circuit breaker. An all pole disconnection from the power supply must be incorporated in the fixed wiring(≥3mm).
- ◆ You must keep the cable in a protection tube.
- Keep distances of 50mm or more between power cable and communication cable.
- Maximum length of power cables are decided within 10% of power drop. If it exceeds, you
  must consider another power supplying method.
- The circuit breaker(ELCB or MCCB+ELB) should be considered more capacity if many indoor units are connected from one breaker.
- ◆ Use round pressure terminal for connections to the power terminal block.
- For wiring, use the designated power cable and connect it firmly, then secure to prevent outside pressure being exerted on the terminal board.
- Use an appropriate screwdriver for tightening the terminal screws. A screwdriver with a small head will strip the head and make proper tightening impossible.
- Over-tightening the terminal screws may break them.
- ♦ See the table below for tightening torque for the terminal screws.

| Tightening torque |         |           |  |  |  |  |
|-------------------|---------|-----------|--|--|--|--|
| N-m kgf-cm        |         |           |  |  |  |  |
| M3.5              | 0.8~1.0 | 8.0~10.0  |  |  |  |  |
| M4                | 1.2~1.5 | 12.0~14.7 |  |  |  |  |

# Setting an indoor unit address and installation option

Set the indoor unit address and installation option with remote controller option. Set the each option separately since you cannot set the ADDRESS setting and indoor unit installation setting option at the same time. You need to set twice when setting indoor unit address and installation option.

### The procedure of option setting



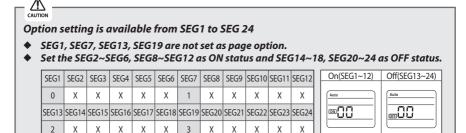
#### Step 1. Entering mode to set option

- 1. Remove batteries from the remote controller.
- 2. Insert batteries and enter the option setting mode while pressing High Temp button and Low Temp button.



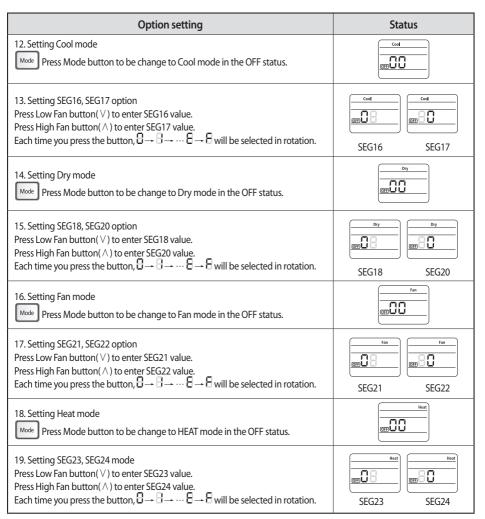
#### Step 2. The procedure of option setting

After entering the option setting status, select the option as listed below.



# Setting an indoor unit address and installation option (Cont.)

| Option setting  | Status   |
|---|--|
| 1. Setting SEG2, SEG3 option  Press Low Fan button(∨) to enter SEG2 value.  Press High Fan button(∧) to enter SEG3 value.  Each time you press the button, □→□→…□→□ will be selected in rotation.   | Auto OBD COMPONIENT SEG2  SEG3   |
| 2. Setting Cool mode  Mode Press Mode button to be changed to Cool mode in the ON status.   | Cool   |
| 3. Setting SEG4, SEG5 option Press Low Fan button( $\lor$ ) to enter SEG4 value. Press High Fan button( $\land$ ) to enter SEG5 value. Each time you press the button, $\bigcirc \rightarrow \bigcirc \rightarrow \cdots \bigcirc \rightarrow \bigcirc$ will be selected in rotation. | Cool Cool COOL COOL SEG4 SEG5  |
| 4. Setting Dry mode  Mode Press Mode button to be changed to DRY mode in the ON status.   | ORD CONTROL OF THE PROPERTY OF |
| 5. Setting SEG6, SEG8 option Press Low Fan button(∨) to enter SEG6 value. Press High Fan button(∧) to enter SEG8 value. Each time you press the button, □→□→…□→□ will be selected in rotation.  | SEG6 SEG8  |
| 6. Setting Fan mode Press Mode button to be changed to FAN mode in the ON status.   | Fan  |
| 7. Setting SEG9, SEG10 option Press Low Fan button( $\lor$ ) to enter SEG9 value. Press High Fan button( $\land$ ) to enter SEG10 value. Each time you press the button, $\bigcirc \rightarrow \bigcirc \rightarrow \bigcirc \rightarrow \bigcirc$ will be selected in rotation.      | SEG9 SEG10   |
| 8. Setting Heat mode  Mode Press Mode button to be changed to HEAT mode in the ON status.   | Heat (GR)  |
| 9. Setting SEG11, SEG12 option Press Low Fan button(∨) to enter SEG11 value. Press High Fan button(∧) to enter SEG12 value. Each time you press the button, □→□→□→□ will be selected in rotation.   | SEG11 SEG12  |
| 10. Setting Auto mode  Mode Press Mode button to be changed to AUTO mode in the OFF status.   | Auto  GET 🔲 🗓  |
| 11. Setting SEG14, SEG15 option Press Low Fan button(∨) to enter SEG14 value. Press High Fan button(∧) to enter SEG15 value. Each time you press the button, ⊕ → ⊟ → ⋯ ⊟ → ⊞ will be selected in rotation.  | SEG14 SEG15  |



### Step 3. Check the option you have set

After setting option, press Mode button to check whether the option code you input is correct or not.



#### Step 4. Input option

Press operation button with the direction of remote control for set. For the correct option setting, you must input the option twice.

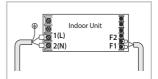
#### Step 5. Check operation

1. Reset the indoor unit by pressing the RESET button of indoor unit or outdoor unit.

# Setting an indoor unit address and installation option (Cont.)

### Setting an indoor unit address (MAIN/RMC)

- 1. Check whether power is supplied or not.
  - When the indoor unit is not plugged in, there should be additional power supply in the indoor unit.



- 2. The panel(display) should be connected to an indoor unit to receive option.
- Before installing the indoor unit, assign an address to the indoor unit according to the air conditioning system plan.
- 4. Assign an indoor unit address by wireless remote controller.
  - The initial setting status of indoor unit ADDRESS(MAIN/RMC) is "0A0000-100000-200000-300000".

#### Option No.: 0AXXXX-1XXXXX-2XXXXX-3XXXXX

| Option                          | SEG        | 1       | SEG        | 2       | SEC                 | G3                                 | SEG        | G4                                  | SEG                | i5                         | SEG6             |                     |
|---------------------------------|------------|---------|------------|---------|---------------------|------------------------------------|------------|-------------------------------------|--------------------|----------------------------|------------------|---------------------|
| Explanation                     | PAG        | E       | Mod        | Mode    |                     | Setting Main address               |            | 100-digit of indoor<br>unit address |                    | 10-digit of indoor<br>unit |                  | digit of<br>or unit |
| Remote<br>Controller<br>Display |            |         | Auto       |         |                     | Auto                               |            | Cool                                |                    | Cool                       |                  | y                   |
|                                 | Indication | Details | Indication | Details | Indication          | Details                            | Indication | Details                             | Indication         | Details                    | Indication       | Details             |
| Indication                      |            |         |            |         | 0                   | No Main address                    |            |                                     |                    |                            |                  |                     |
| and Details                     | 0          |         | A          |         | 1                   | Main<br>address<br>setting<br>mode | 0~9        | 100-digit                           | 0~9                | 10-digit                   |                  | A unit<br>digit     |
| Option                          | SEG        | 7       | SEG        | 8       | SEG9                |                                    | SEG        | i10                                 | SEG                | 11                         | SEG <sup>2</sup> | 12                  |
| Explanation                     | PAG        | E       |            |         | Setting RMC address |                                    |            |                                     | Group channel(*16) |                            | Group address    |                     |
| Remote<br>Controller<br>Display |            |         |            |         | Fan                 |                                    |            |                                     | Heat               |                            | Heat             |                     |
|                                 | Indication | Details | _          |         | Indication          | Details                            | _          | _                                   | Indication         | Details                    | Indication       | Details             |
| Indication                      | 1          |         |            |         |                     | No RMC address                     |            |                                     |                    |                            |                  |                     |
| and Details                     |            |         |            |         | 1                   | RMC<br>address<br>setting<br>mode  |            |                                     | RMC1 0~2           |                            | RMC2             | 0~F                 |

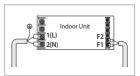


- ♦ When "A"~"F" is entered to SEG5~6, the indoor unit MAIN ADDRESS is not changed.
- ♦ If you set the SEG 3 as 0, the indoor unit will maintain the previous MAIN ADDRESS even if you input the option value of SEG5~6.
- ♦ If you set the SEG 9 as 0, the indoor unit will maintain previous RMC ADDRESS even if you input the option value of SEG11~12.
- ♦ You cannot set SEG11 and SEG12 as F value at the same time.

# Setting an indoor unit installation option (suitable for the condition of each installation location)

- 1. Check whether power is supplied or not.
  - When the indoor unit is not plugged in, there should be additional power supply in the indoor unit.





- Set the installation option according to the installation condition of an air conditioner.
  - The default setting of an indoor unit installation option is "020010-100000- 200000-300000".
  - Individual control of a remote controller(SEG20) is the function that controls an indoor unit individually when there is more than one indoor unit.
- 4. Set the indoor unit option by wireless remote controller.

#### ■ 02 series installation option

| SEG1  | SEG2                                      | SEG3                         | SEG4  | SEG5                        | SEG6                            |  |
|-------|---|------------------------------|---|-----------------------------|---------------------------------|--|
| 0     | 2   |                              | External room temperature sensor                              | Central control             | FAN RPM<br>compensation         |  |
| SEG7  | SEG8                                      | SEG9                         | SEG10   | SEG11                       | SEG12                           |  |
| 1     | Drain pump Hot water heater               |                              | -   | EEV Step when heating stops | Master / Slave                  |  |
| SEG13 | SEG14 SEG15                               |                              | SEG16   | SEG17                       | SEG18                           |  |
| 2     | External control                          | External control output      | S-Plasma ion  | Buzzer                      | Number of hours<br>using filter |  |
| SEG19 | SEG20                                     | SEG21                        | SEG22   | SEG23                       | SEG24                           |  |
| 3     | Individual control of a remote controller | Heating setting compensation | EEV Step of stopped<br>unit during oil<br>return/defrost mode | Motion detect<br>sensor     | -                               |  |

- ◆ 1WAY/2WAY/4WAY MODEL: Drain pump(SEG8) will be set to 'USE + 3minute delay' even if the drain pump is set to 0.
- ◆ 1 WAY/2WAY/4WAY,DUCT MODEL: Number of hours using filter(SEG18) will be set to '1000hour' even if the SEG18 is set to exept for 2 or 6.
- ◆ When setting the option other than above SEG values, the option will be set as "0".
- SEG5 central control option is basically set as 1 (Use), so you don't need to set the central control
  option additionally.
  - However, if the central control is not connected but it doesn't indicate an error message, you need to set the central control option as 0 (Disuse) to exclude the indoor unit from the central control.

# Setting an indoor unit address and installation option (Cont.)

■ 02 series installation option(Detailed)

| Option N                        | o.: 02XXXX-1       | XXXXX-            | 2XXXX   | (-3XXXX                  | Х          |                          |         |                        |                                |                              |                               |  |
|---------------------------------|--------------------|-------------------|---|--------------------------|------------|--------------------------|---------|------------------------|--------------------------------|------------------------------|-------------------------------|--|
| Option                          | SEG1               | SEC               | 52  | SEC                      | <b>3</b> 3 | SEC                      | -<br>54 | S                      | EG5                            |                              | SEG6                          |  |
| Explanation                     | PAGE               | МО                | DE  | Use of clear             |            | Use of exte<br>temperatu |         | Use of central control |                                | FAN RPM compensation         |                               |  |
| Remote<br>Controller<br>Display |                    | Auto              |   | Auto                     |            | Cool                     |         | Cool                   |                                |                              | Dry                           |  |
|                                 | Indication Details | Indication        | Details   | Indication               | Details    | Indication               | Details | Indication             | Details                        | Indication                   | Details                       |  |
| Indication and Details          | 0                  | 2                 |   | 0                        | Disuse     | 0                        | Disuse  | 0                      | Disuse                         | 1                            | Disuse<br>RPM<br>compensation |  |
|                                 |                    |                   |   | 1                        | Use        | 1                        | Use     | 1                      | Use                            | 2                            | High ceiling<br>KIT           |  |
| Option                          | SEG7               | SEC               | 38  | SEC                      | <b>3</b> 9 | SEG                      | 10      | SE                     | G11                            | S                            | EG12                          |  |
| Explanation                     | PAGE               | Use of drain pump |   | Use of ho                |            | Use of ele<br>hea        |         |                        | vhen heating<br>tops           | Mast                         | er / Slave                    |  |
| Remote<br>Controller<br>Display |                    |                   |   | <b>8</b> 8               | Fan        | <b>8</b>                 | Fan     | Heat                   |                                |                              | Heat                          |  |
|                                 | Indication Details | Indication        | Details   | Indication               | Details    | Indication               | Details | Indication             | Details                        | Indication                   | Details                       |  |
| Indication                      |                    | 0                 | Disuse  | 0                        | Disuse     | 0                        | Disuse  | 0                      | Default value                  | 0                            | slave                         |  |
| and Details Option              | 1                  | 2                 | When an indoor unit stops, drain pump will operate for 3min | 1                        | Use        | 1                        | Use     | 1                      | Noise<br>decreasing<br>setting | 1                            | master                        |  |
| Option                          | SEG13              | SEG               | i14   | SEG15                    |            | SEG16                    |         | SEG17                  |                                | SEG18                        |                               |  |
| Explanation                     | PAGE               | Use of e          |   | Setting th<br>of externa |            | S-Plasma ion             |         | Buzzer control         |                                | Number of hours using filter |                               |  |
| Remote<br>Controller<br>Display |                    | Auto              |   | Auto B                   |            | Cool                     |         | Coo                    |                                | <b>8</b>                     | Dry                           |  |
|                                 | Indication Details | Indication        | Details   | Indication               | Details    | Indication               | Details | Indication             | Details                        | Indication                   | Details                       |  |
|                                 |                    | 0                 | Disuse  | 0                        | Thermo on  | 0                        | Disuse  | 0                      | Use buzzer                     | 2                            | 1000 Hour                     |  |
| Indication                      |                    | 1                 | ON/OFF<br>control   |                          |            |                          |         |                        |                                |                              |                               |  |
| and Details                     | 2                  | 2                 | OFF<br>control  | 1                        | Operation  | on 1                     | Use     | 1                      | Disuse buzzer                  | 6                            | 2000 Hour                     |  |
|                                 |                    | 3                 | Window<br>ON/OFF<br>control                                 |                          |            |                          |         |                        |                                |                              |                               |  |

| Option                          | SEG19              | SEG                      | 20        | SEG2       | 21                           | SEC        | 522  |            | SEG23   | SEG24 |
|---------------------------------|--------------------|--------------------------|-----------|------------|------------------------------|------------|--|------------|---|-------|
| Explanation                     | PAGE               | Individual<br>a remote o |           |            | Heating setting compensation |            | EEV Step of stopped<br>unit during oil return/<br>defrost mode |            | Motion detect sensor  |       |
| Remote<br>Controller<br>Display |                    | off 8                    |           | Heat OFF   |                              | Fan        |  | Heat       |   |       |
|                                 | Indication Details | Indication               | Details   | Indication | Details                      | Indication | Details  | Indication | Details   |       |
|                                 |                    |                          |           |            |                              |            | Default  | 0          | Disuse  |       |
|                                 |                    | 0 or 1                   | channel 1 | 0          | Disuse                       | 0          | value  | 1          | Turn out in 30min.<br>without motion                              |       |
|                                 |                    | 2                        | channel 2 | 1          | 2°C                          |            |  | 2          | Turn out in 60min.<br>without motion                              |       |
|                                 | 3                  | 3                        | channel 3 |            |                              |            |  | 3          | Turn out in 120min.<br>without motion                             |       |
|                                 |                    |                          | channel 4 |            |                              | 1          | Oil return<br>or Noise<br>decreasing<br>in defrost<br>mode     | 4          | Turn out in 180min.<br>without motion                             |       |
| Indication and Details          |                    |                          |           |            |                              |            |  | 5          | Turn out in 30min. without motion or *advanced function           |       |
|                                 |                    | 4                        |           | 2          | 5°C                          |            |  | 6          | Turn out in 60min. without motion or *advanced function           |       |
|                                 |                    |                          |           |            |                              |            |  | 7          | Turn out in 120min.<br>without motion<br>or *advanced<br>function |       |
|                                 |                    |                          |           |            |                              |            |  | 8          | Turn out in 180min.<br>without motion<br>or *advanced<br>function |       |

<sup>\*</sup> Advanced function: Controlling cooling/heating current or power saving with motion detect.

### ■ 05 series installation option

| SEG1  | SEG2   | SEG3  | SEG4   | SEG5  | SEG6   |  |  |
|-------|--|---|--|---|--|--|--|
| 0     | 5  | Use of Auto Change Over<br>for HR only in Auto mode     | (When setting SEG3)<br>Standard heating temp.<br>Offset                              | (When setting SEG3)<br>Standard cooling temp.<br>Offset | (When setting SEG3)<br>Standard for mode change<br>Heating → Cooling |  |  |
| SEG7  | SEG8   | SEG9  | SEG10  | SEG11   | SEG12  |  |  |
| 1     | (When setting SEG3)<br>Standard for mode change<br>Cooling → Heating | (When setting SEG3)<br>Time required for mode<br>change | Compensation option for<br>Long pipe or height<br>difference between<br>indoor units | -   | -  |  |  |
| SEG13 | SEG14  | SEG15   | SEG16  | SEG17   | SEG18  |  |  |
| 2     | -  | -   | -  | -   | -  |  |  |
| SEG19 | SEG20 SEG21  |   | SEG22  | SEG23   | SEG24  |  |  |
| 3     | -  | -   | -  | -   | -  |  |  |

# Setting an indoor unit address and installation option (Cont.)

### ■ 05 series installation option(Detailed)

Option No.: 05XXXX-1XXXXX-2XXXXX-3XXXXX

| Option                          | SEG1       | 1       | SEG:   | 2                   | SEG   | i3                          | SE  | G4  | SEG        | i5                             | SEG6  |         |   |
|---------------------------------|------------|---------|--|---------------------|---|-----------------------------|---|---|------------|--------------------------------|---|---------|---|
| Explanation                     | PAG        | E       | MODE   |                     | Use of Auto Change<br>Over for HR only in<br>Auto mode  |                             | Standard  | (When setting SEG3)<br>Standard heating<br>temp. Offset                       |            | ing SEG3)<br>cooling<br>Offset | (When setting SEG3)<br>Standard for mode<br>change<br>Heating → Cooling |         |   |
| Remote<br>Controller<br>Display |            |         | Auto   |                     |   | Auto  CON                   |   | Cool  |            |                                |   |         |   |
|                                 | Indication | Details | Indication   | Details             | Indication  | Details                     | Indication  | Details   | Indication | Details                        | Indication  | Details |   |
|                                 |            |         |  |                     | 0   | Follow<br>product<br>option | 0   | 0   | 0          | 0                              | 0   | 1       |   |
| Indication                      |            |         |  |                     |   |                             | 1   | 0.5   | 1          | 0.5                            | 1   | 1.5     |   |
| and Details                     | 0          |         | 5  |                     |   | I In a A                    | 2   | 1   | 2          | 1                              | 2   | 2       |   |
|                                 |            |         | 3  |                     |   | Use Auto<br>Change          | 3   | 1.5   | 3          | 1.5                            | 3   | 2.5     |   |
|                                 |            |         |  |                     | 1   | Over for                    | 5   | 2.5   | 4<br>5     | 2.5                            | 4<br>5  | 3.5     |   |
|                                 |            |         |  |                     |   |                             | HR only   | 6   | 3          | 6                              | 3   | 6       | 4 |
|                                 |            |         |  |                     |   |                             | 7   | 3.5   | 7          | 3.5                            | 7   | 4.5     |   |
| Option                          | SEG        | 7       | SEG  | SEG8                |   | 9                           | SEC   | G10   | SEG        |                                | SEG*  |         |   |
| Explanation                     | PAG        | E       | (When settir<br>Standard for<br>changing Co<br>Heating r | or mode<br>poling → | (When setting SEG3)<br>Time required for<br>mode change |                             | Compensation option<br>for Long pipe or height<br>diffference between<br>indoor units |   |            |                                |   |         |   |
| Remote<br>Controller<br>Display |            |         | ON B   |                     | Fan   |                             | Fan ON B  |   |            |                                |   |         |   |
|                                 | Indication | Details | Indication   | Details             | Indication  | Details                     | Indication  | Details   |            |                                |   |         |   |
|                                 |            |         | 0  | 1                   | 0   | 5 min.                      | 0   | Use default<br>value  |            |                                |   |         |   |
|                                 |            |         | 1  | 1.5                 | 1   | 7 min.                      |   | 1) Height   |            |                                |   |         |   |
|                                 |            |         | 2  | 2                   | 2   | 9 min.                      |   | difference <sup>1)</sup>  |            |                                |   |         |   |
| Indication and Details          | 1          |         | 3  | 2.5                 | 3   | 11 min.                     | 1   | is more than<br>30m or<br>2) Distance <sup>2)</sup><br>is longer<br>than 110m |            |                                |   |         |   |
|                                 |            |         | 4  | 3                   | 4   | 13 min.                     |   | 1) Height   |            |                                |   |         |   |
|                                 |            |         | 5  | 3.5                 | 5   | 15 min.                     |   | difference <sup>1)</sup> is   |            |                                |   |         |   |
|                                 |            |         | 6  | 4                   | 6   | 20 min.                     | 2   | 15~30m or<br>2) Distance <sup>2)</sup>  |            |                                |   |         |   |
|                                 |            |         | 7  | 4.5                 | 7   | 30 min.                     |   | is 50~110m  |            |                                |   |         |   |

<sup>&</sup>lt;sup>1)</sup> Height difference: The difference of the height between the corresponding indoor unit and the indoor unit installed at the lowest place.

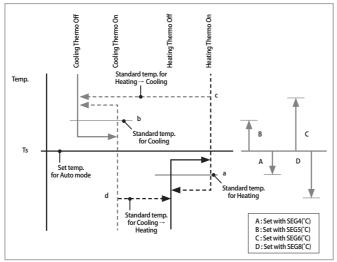
For example, When the indoor unit is installed 40m higher than the indoor unit installed at the lowest place, select the option "1".

For example, when the farthest pipe length is 100m and the corresponding indoor unit is 40m away from an outdoor unit, select the option "2" (100 - 40 = 60m)

<sup>&</sup>lt;sup>2</sup> Distance: The difference between the pipe length of the indoor unit istalled at farthest place from an outdoor unit and the pipe length of the corresponding indoor unit from an outdoor unit.

#### SEG 3, 4, 5, 6, 8, 9 additional information

When the SEG 3 is set as "1" and follow Auto Change Over for HR only operation, it will operate as follows.



Cooling/Heating mode can be changed when Thermo Off status is maintained during the time with SEG9.

### Changing a particular option

You can change each digit of set option.

| Option                          | SEG1 SEG2  |         | 2          | SEG     | 3                                  | SEG     | 4  | SEG     | 5   | SEG     | 6                       |         |
|---------------------------------|------------|---------|------------|---------|------------------------------------|---------|--|---------|---|---------|-------------------------|---------|
| Explanation                     | PAGE       |         | MODE       |         | The option mode you want to change |         | The tens' digit of an option SEG you will change |         | The unit digit of an option SEG you will change |         | Changed value           |         |
| Remote<br>Controller<br>Display |            |         | Auto       |         |                                    |         | Cool   |         | Cool  |         | Dry OII                 |         |
|                                 | Indication | Details | Indication | Details | Indication                         | Details | Indication                                       | Details | Indication                                      | Details | Indication              | Details |
| Indication<br>and Details       | 0          |         | D          |         | Option<br>mode                     | 1~6     | Tens' digit<br>of SEG                            | 0~9     | Unit digit<br>of SEG                            | 0~9     | The<br>changed<br>value | 0~F     |

#### Mode

- When changing a digit of an indoor unit address setting option, set the SEG3 as 'A'.
- When changing a digit of indoor unit installation option, set the SEG3 as '2'.

#### Ex) When setting the 'buzzer control' into disuse status.

| Option      | SEG1 | SEG2 | SEG3                               | SEG4   | SEG5  | SEG6          |
|-------------|------|------|------------------------------------|--|---|---------------|
| Explanation | PAGE | MODE | The option mode you want to change | The tens' digit of an option SEG you will change | The unit digit of an option SEG you will change | Changed value |
| Indication  | 0    | D    | 2                                  | 1  | 7   | 1             |



♦ If you are using heat pump model, mixed operation mode (two or more indoor units operating in different operation mode simultaneously) is not available when the indoor units are connected to same outdoor unit. If you set the master indoor unit will operate in the mode which was set in the master indoor unit.

## Final check and trial operation

To complete the installation, perform the following checks and tests to ensure that the air conditioner operates correctly.

Check the following:

- Strength of the installation site
- Tightness of pipe connection to detect gas leak
- ◆ Electric wiring connection
- Heat-resistant insulation of the pipe
- Drainage
- Grounding conductor connection
- Correct operation (follow the steps below)

## Providing information for user

After finishing the installation of the air conditioner, you should explain the following to the user. Refer to appropriate pages in the user & installation manual.

- 1 How to start and stop the air conditioner
- 2 How to select the modes and functions
- 3 How to adjust the temperature and fan speed
- 4 How to adjust the airflow direction
- 5 How to set the timers
- 6 How to clean and replace the filters

**Mote** When you complete the installation successfully, hand over the user & installation manual to the user for storage in a handy and safe place.

# Troubleshooting

### Detection of errors

- If an error occurs during the operation, an LED flickers and the operation is stopped except the LED.
- If you re-operate the air conditioner, it operates normally at first, then detect an error again.

### LED Display on the receiver & display unit

### **LED Display**

- If you turn off the air conditioner when the LED is flickering, the LED is also turned off.
- If you re-operate the air conditioner, it operates normally at first, then detect an error again.
- When E108 error occurs, change the address and reset the system.Ex.) When address of the indoor unit #1 and #2 are set as 5, address of the indoor unit #1 will become 5 and indoor unit #2 will

Все каталоги и инструкции здесь: http://splitoff.ru/tehn-doc.html

# Troubleshooting(Cont.)

|   | Error  |     | LI | ED Displa  | ay  |     |
|---|--|-----|----|------------|-----|-----|
| Abnormal condition  | code   | (1) | *  | <b>(1)</b> | 6%) | MPI |
| Error on indoor temperature sensor (Short or Open)  | E121   | ×   | ×  | •          | ×   | ×   |
| 1. Error on Eva-in sensor (Short or Open) 2. Error on Eva-out sensor (Short or Open) 3. Discharge sensor error (Short or Open)  | E122<br>E123<br>E126   | •   | ×  | •          | ×   | ×   |
| Indoor fan error  | E154   | X   | X  | X          | •   | X   |
| Error on outdoor temperature sensor (Short or Open)     Error on cond sensor     Error on discharge sensor     Other outdoor unit sensor error that is not on the above list  | E221<br>E237<br>E251   | •   | ×  | ×          | •   | ×   |
| 1. When there is no communication between the indoor-outdoor units for 2 minutes 2. Communication error received from the outdoor unit 3. 3 miniute tracking error on outdoor unit 4. Communication error after tracking due to unmatching number of installed units 5. Error due to repeated communication address 6. Communication address not confirmed Other outdoor unit communication error that is not on the above list   | E101<br>E102<br>E202<br>E201<br>E108<br>E109   | ×   | ×  | •          | •   | ×   |
| Self diagnosis error display  1. Error due to opened EEV (2nd detection)  2. Error due to closed EEV (2nd detection)  3. Eva in sensor is detached  4. Eva out sensor is detached  5. Thermal fuse error (Open)   | E151<br>E152<br>E128<br>E129<br>E198   | ×   | ×  | •          | •   | •   |
| 1. COND mid sensor is detached 2. Refrigerant leakage (2nd detection) 3. Abnomally high temperature on Cond (2nd detection) 4. Low pressure s/w (2nd detection) 5. Abnomally high temperature on discharged air on outdoor unit (2nd detection) 6. Indoor operation stop due to unconfirmed error on outdoor unit 7. Error due to reverse phase detection 8. Comp stop due to freeze detection (6th detection) 9. High pressure sensor is detached 10. Low pressure sensor is detached 11. Outdoor unit copression ration error 12. Outdoor sump down_1 prevetion control 13. Compressor down due to low pressure sensor prevention control_1 14. Simultaneous opening of cooling/heating MCU SOL valve (1st detection) 15. Simultaneous opening of cooling/heating MCU SOL valve (2nd detection) Other outdoor unit self-diagnosis error that is not on the above list | E241<br>E554<br>E450<br>E451<br>E416<br>E559<br>E425<br>E403<br>E301<br>E306<br>E428<br>E413<br>E410<br>E180 | ×   | ×  | •          | •   | •   |
| Flowating s/w (2nd detection)   | E153   | ×   | ×  | ×          | •   | •   |
| EEPROM error  | E162   | •   | •  | •          | •   | •   |
| EEPROM option error   | E163   | •   | •  | •          | •   | •   |
| Error due to incompatible indoor unit   | E164   | X   | X  | X          | ×   | •   |





Большая библиотека технической документации http://splitoff.ru/tehn-doc.html каталоги, инструкции, сервисные мануалы, схемы.